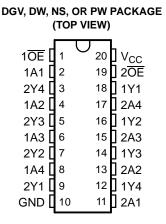


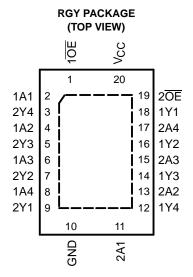
FEATURES

- Operates From 1.65 V to 3.6 V
- Max t_{pd} of 2.8 ns at 3.3 V
- ±24-mA Output Drive at 3.3 V
- Latch-Up Performance Exceeds 250 mA Per JESD 17

• ESD Protection Exceeds JESD 22

- 2000-V Human-Body Model (A114-A)
- 200-V Machine Model (A115-A)
- 1000-V Charged-Device Model (C101)





DESCRIPTION/ORDERING INFORMATION

This octal buffer/line driver is designed for 1.65-V to 3.6-V V_{CC} operation.

The SN74ALVC244 is organized as two 4-bit line drivers with separate output-enable (\overline{OE}) inputs. When \overline{OE} is low, the device passes data from the A inputs to the Y outputs. When \overline{OE} is high, the outputs are in the high-impedance state.

To ensure the high-impedance state during power up or power down, \overline{OE} should be tied to V_{CC} through a pullup resistor; the minimum value of the resistor is determined by the current-sinking capability of the driver.

ORDERING INFORMATION

| T _A | PA | CKAGE ⁽¹⁾ | ORDERABLE PART NUMBER | TOP-SIDE MARKING | |
|----------------|-------------|----------------------|-----------------------|------------------|--|
| | QFN - RGY | Tape and reel | SN74ALVC244RGYR | VA244 | |
| | SOIC DW | Tube | SN74ALVC244DW | ALVC244 | |
| | SOIC - DW | Tape and reel | SN74ALVC244DWR | - ALVC244 | |
| -40°C to 85°C | SOP - NS | Tape and reel | SN74ALVC244NSR | ALVC244 | |
| | TCCOD DW | Tube | SN74ALVC244PW | V/A044 | |
| | TSSOP - PW | Tape and reel | SN74ALVC244PWR | - VA244 | |
| | TVSOP - DGV | Tape and reel | SN74ALVC244DGVR | VA244 | |

(1) Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.



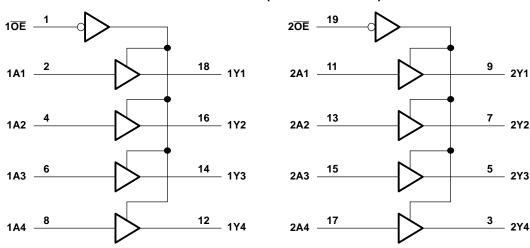
Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



FUNCTION TABLE (each buffer)

| INPL | OUTPUT | | | | | |
|------|--------|---|--|--|--|--|
| ŌĒ | ŌĒ A | | | | | |
| L | Н | Н | | | | |
| L | L | L | | | | |
| Н | Χ | Z | | | | |

LOGIC DIAGRAM (POSITIVE LOGIC)



ABSOLUTE MAXIMUM RATINGS(1)

over operating free-air temperature range (unless otherwise noted)

| | | | MIN | MAX | UNIT | |
|------------------|---|----------------------------|-----------------------|------|------|--|
| V _{CC} | Supply voltage range | | -0.5 | 4.6 | V | |
| VI | Input voltage range ⁽²⁾ | -0.5 | 4.6 | V | | |
| Vo | Output voltage range ⁽²⁾⁽³⁾ | -0.5 | V _{CC} + 0.5 | V | | |
| I _{IK} | Input clamp current | V ₁ < 0 | | -50 | mA | |
| I _{OK} | Output clamp current | | mA | | | |
| Io | Continuous output current | | ±50 | mA | | |
| | Continuous current through V _{CC} or GND | | | ±100 | mA | |
| | | DGV package ⁽⁴⁾ | | 92 | | |
| | | DW package ⁽⁴⁾ | | 58 | | |
| θ_{JA} | Package thermal impedance | NS package ⁽⁴⁾ | | 60 | °C/W | |
| | | PW package ⁽⁴⁾ | | 83 | | |
| | | RGY package ⁽⁵⁾ | | 37 | 1 | |
| T _{stg} | Storage temperature range | | -65 | 150 | °C | |

- (1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) The input negative-voltage and output voltage ratings may be exceeded if the input and output current ratings are observed.
- (3) This value is limited to 4.6 V maximum.
- 4) The package thermal impedance is calculated in accordance with JESD 51-7.
- (5) The package thermal impedance is calculated in accordance with JESD 51-5.

SN74ALVC244 OCTAL BUFFER/DRIVER WITH 3-STATE OUTPUTS

RECOMMENDED OPERATING CONDITIONS(1)

| | | | MIN | MAX | UNIT |
|-----------------|------------------------------------|--|------------------------|----------------------|------|
| V_{CC} | Supply voltage | | 1.65 | 3.6 | V |
| | | V _{CC} = 1.65 V to 1.95 V | 0.65 × V _{CC} | | |
| V_{IH} | High-level input voltage | $V_{CC} = 2.3 \text{ V to } 2.7 \text{ V}$ | 1.7 | | V |
| | | $V_{CC} = 2.7 \text{ V to } 3.6 \text{ V}$ | 2 | | |
| | | $V_{CC} = 1.65 \text{ V to } 1.95 \text{ V}$ | | $0.35 \times V_{CC}$ | |
| V_{IL} | Low-level input voltage | $V_{CC} = 2.3 \text{ V to } 2.7 \text{ V}$ | | 0.7 | V |
| | | $V_{CC} = 2.7 \text{ V to } 3.6 \text{ V}$ | | 0.8 | |
| V_{I} | Input voltage | | 0 | 3.6 | V |
| Vo | Output voltage | | 0 | V _{CC} | V |
| | | V _{CC} = 1.65 V | | -4 | |
| | High lavel autout august | V _{CC} = 2.3 V | | A | |
| I _{OH} | High-level output current | $V_{CC} = 2.7 \text{ V}$ | | -12 | mA |
| | | V _{CC} = 3 V | | -24 | 1 |
| | | V _{CC} = 1.65 V | | 4 | |
| | Low level output ourrent | V _{CC} = 2.3 V | | 12 | ^ |
| I _{OL} | Low-level output current | $V_{CC} = 2.7 \text{ V}$ | 12 | | mA |
| | | V _{CC} = 3 V | | 24 | |
| Δt/Δν | Input transition rise or fall rate | | | 5 | ns/V |
| T _A | Operating free-air temperature | | -40 | 85 | °C |

⁽¹⁾ All unused inputs of the device must be held at V_{CC} or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.

ELECTRICAL CHARACTERISTICS

over recommended operating free-air temperature range (unless otherwise noted)

| F | PARAMETER | TEST CONDITIONS | V _{CC} | MIN TYP ⁽¹⁾ MA | X UNIT |
|-----------------|-----------------|--|-----------------|---------------------------|--------|
| | | $I_{OH} = -100 \mu A$ | 1.65 V to 3.6 V | V _{CC} - 0.2 | |
| | | $I_{OH} = -4 \text{ mA}$ | 1.65 V | 1.2 | |
| | V _{OH} | $I_{OH} = -6 \text{ mA}$ | 2.3 V | 2 | |
| V_{OH} | | | 2.3 V | 1.7 | V |
| | | I _{OH} = -12 mA | 2.7 V | 2.2 | |
| | | 3 V | 2.4 | | |
| | | I _{OH} = -24 mA | 3 V | 2 | |
| | | $I_{OL} = 100 \mu\text{A}$ | 1.65 V to 3.6 V | 0 | 2 |
| | ., | I _{OL} = 4 mA | 1.65 V | 0.4 | 5 |
| | | I _{OL} = 6 mA | 2.3 V | 0 | 4 V |
| V _{OL} | | 1 12 m/ | 2.3 V | 0 | |
| | | I _{OL} = 12 mA | 2.7 V | 0 | 4 |
| | | I _{OL} = 24 mA | 3 V | 0.5 | 5 |
| I | | $V_I = V_{CC}$ or GND | 3.6 V | <u>+</u> | 5 μΑ |
| I_{OZ} | | $V_O = V_{CC}$ or GND | 3.6 V | ±1 | 0 μΑ |
| I_{CC} | | $V_I = V_{CC}$ or GND, $I_O = 0$ | 3.6 V | 1 | 0 μΑ |
| ΔI_{CC} | | One input at V _{CC} - 0.6 V, Other inputs at V _{CC} or GND | 3 V to 3.6 V | 75 | 0 μΑ |
| | Control inputs | V V ~ CND | 221/ | 4.5 | |
| C _i | Data inputs | $V_{I} = V_{CC}$ or GND | 3.3 V | 4.5 | pF |
| Co | Outputs | $V_O = V_{CC}$ or GND | 3.3 V | 7.5 | pF |

⁽¹⁾ All typical values are at V_{CC} = 3.3 V, T_A = 25°C.

SCES188G-FEBRUARY 1999-REVISED OCTOBER 2004



SWITCHING CHARACTERISTICS

over recommended operating free-air temperature range (unless otherwise noted) (see Figure 1)

| PARAMETER | FROM (INPUT) | TO (OUTPUT) | V _{CC} = ± 0.1 | | V _{CC} = 1 ± 0.2 | | V _{CC} = | 2.7 V | V _{CC} = ± 0.3 | 3.3 V 3 V | UNIT |
|------------------|-----------------|----------------|----------------------------|-----|------------------------------|-----|-------------------|-------|----------------------------|--------------|------|
| | (INPOT) | (0011-01) | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | |
| t _{pd} | Α | Υ | 1 | 4.4 | 1 | 3.1 | | 3.1 | 1.1 | 2.8 | ns |
| t _{en} | ŌĒ | Υ | 1.8 | 6.9 | 1.5 | 5.4 | | 5.3 | 1.5 | 4.5 | ns |
| t _{dis} | ŌĒ | Y | 1.8 | 5.9 | 1 | 4.1 | | 4.4 | 1.7 | 4.2 | ns |

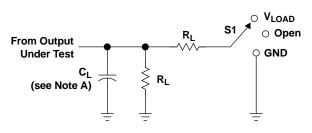
OPERATING CHARACTERISTICS

 $T_A = 25^{\circ}C$

| | PARAMETER | TEST CONDITIONS | V _{CC} = 1.8 V TYP | V _{CC} = 2.5 V TYP | V _{CC} = 3.3 V TYP | UNIT | | |
|-----|-------------------------------|--------------------|----------------------------------|--------------------------------|--------------------------------|------|--------|--|
| _ | Power dissipation | Outputs enabled | O 0 5 40 MH= | 22 | 23 | 26 | , L | |
| Cpd | capacitance per buffer/driver | Outputs disabled | $C_L = 0$, $f = 10 \text{ MHz}$ | 1 | 1 | 1 | p⊦ | |



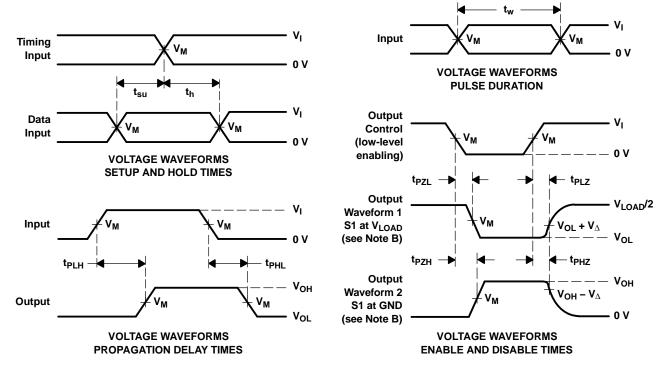
PARAMETER MEASUREMENT INFORMATION



| TEST | S1 |
|------------------------------------|-------------------|
| t _{pd} | Open |
| t _{PLZ} /t _{PZL} | V _{LOAD} |
| t _{PHZ} /t _{PZH} | GND |

LOAD CIRCUIT

| V | IN | PUT | V | v | | В | V | |
|--------------------------------|-----------------|--------------------------------|--------------------|-------------------|-------|----------------|--------------|--|
| V _{CC} V _I | | t _r /t _f | V _M | V _{LOAD} | CL | R _L | V_{Δ} | |
| 1.8 V ± 0.15 V | V _{CC} | ≤ 2 ns | V _{CC} /2 | 2×V _{CC} | 30 pF | 1 k Ω | 0.15 V | |
| 2.5 V \pm 0.2 V | V _{CC} | ≤2 ns | V _{CC} /2 | 2×V _{CC} | 30 pF | 500 Ω | 0.15 V | |
| 2.7 V | 2.7 V | ≤2.5 ns | 1.5 V | 6 V | 50 pF | 500 Ω | 0.3 V | |
| 3.3 V \pm 0.3 V | 2.7 V | ≤2.5 ns | 1.5 V | 6 V | 50 pF | 500 Ω | 0.3 V | |



NOTES: A. C_L includes probe and jig capacitance.

- B. Waveform 1 is for an output with internal conditions such that the output is low, except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR \leq 10 MHz, Z_{Ω} = 50 Ω .
- D. The outputs are measured one at a time, with one transition per measurement.
- E. t_{PLZ} and t_{PHZ} are the same as t_{dis} .
- F. t_{PZL} and t_{PZH} are the same as t_{en}.
- G. t_{PLH} and t_{PHL} are the same as t_{pd} .
- H. All parameters and waveforms are not applicable to all devices.

Figure 1. Load Circuit and Voltage Waveforms







PACKAGING INFORMATION

| Orderable Device | Status ⁽¹⁾ | Package Type | Package Drawing | Pins | Package Qty | e Eco Plan ⁽²⁾ | Lead/Ball Finish | MSL Peak Temp ⁽³⁾ |
|-------------------|-----------------------|-----------------|--------------------|------|----------------|---------------------------|------------------|------------------------------|
| SN74ALVC244DGVR | ACTIVE | TVSOP | DGV | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244DGVRE4 | ACTIVE | TVSOP | DGV | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244DGVRG4 | ACTIVE | TVSOP | DGV | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244DW | ACTIVE | SOIC | DW | 20 | 25 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244DWG4 | ACTIVE | SOIC | DW | 20 | 25 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244DWR | ACTIVE | SOIC | DW | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244DWRE4 | ACTIVE | SOIC | DW | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244DWRG4 | ACTIVE | SOIC | DW | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244NSR | ACTIVE | SO | NS | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244NSRE4 | ACTIVE | SO | NS | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244NSRG4 | ACTIVE | SO | NS | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244PW | ACTIVE | TSSOP | PW | 20 | 70 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244PWE4 | ACTIVE | TSSOP | PW | 20 | 70 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244PWG4 | ACTIVE | TSSOP | PW | 20 | 70 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244PWR | ACTIVE | TSSOP | PW | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244PWRE4 | ACTIVE | TSSOP | PW | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244PWRG4 | ACTIVE | TSSOP | PW | 20 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN74ALVC244RGYR | ACTIVE | QFN | RGY | 20 | 1000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR |
| SN74ALVC244RGYRG4 | ACTIVE | QFN | RGY | 20 | 1000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR |

 $^{^{(1)}}$ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.



PACKAGE OPTION ADDENDUM

18-Sep-2008

at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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OTHER QUALIFIED VERSIONS OF SN74ALVC244:

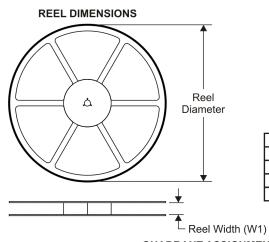
Enhanced Product: SN74ALVC244-EP

NOTE: Qualified Version Definitions:

• Enhanced Product - Supports Defense, Aerospace and Medical Applications



TAPE AND REEL INFORMATION





| A0 | Dimension designed to accommodate the component width |
|----|---|
| В0 | Dimension designed to accommodate the component length |
| K0 | Dimension designed to accommodate the component thickness |
| W | Overall width of the carrier tape |
| P1 | Pitch between successive cavity centers |

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

| Device | | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|-----------------|-------|--------------------|----|------|--------------------------|--------------------------|---------|---------|---------|------------|-----------|------------------|
| SN74ALVC244DGVR | TVSOP | DGV | 20 | 2000 | 330.0 | 12.4 | 7.0 | 5.6 | 1.6 | 8.0 | 12.0 | Q1 |
| SN74ALVC244DWR | SOIC | DW | 20 | 2000 | 330.0 | 24.4 | 10.8 | 13.0 | 2.7 | 12.0 | 24.0 | Q1 |
| SN74ALVC244NSR | SO | NS | 20 | 2000 | 330.0 | 24.4 | 8.2 | 13.0 | 2.5 | 12.0 | 24.0 | Q1 |
| SN74ALVC244PWR | TSSOP | PW | 20 | 2000 | 330.0 | 16.4 | 6.95 | 7.1 | 1.6 | 8.0 | 16.0 | Q1 |
| SN74ALVC244RGYR | QFN | RGY | 20 | 1000 | 180.0 | 12.4 | 3.8 | 4.8 | 1.6 | 8.0 | 12.0 | Q1 |





*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|-----------------|--------------|-----------------|------|------|-------------|------------|-------------|
| SN74ALVC244DGVR | TVSOP | DGV | 20 | 2000 | 346.0 | 346.0 | 29.0 |
| SN74ALVC244DWR | SOIC | DW | 20 | 2000 | 346.0 | 346.0 | 41.0 |
| SN74ALVC244NSR | SO | NS | 20 | 2000 | 346.0 | 346.0 | 41.0 |
| SN74ALVC244PWR | TSSOP | PW | 20 | 2000 | 346.0 | 346.0 | 33.0 |
| SN74ALVC244RGYR | QFN | RGY | 20 | 1000 | 190.5 | 212.7 | 31.8 |

MECHANICAL DATA

NS (R-PDSO-G**)

14-PINS SHOWN

PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



PW (R-PDSO-G**)

14 PINS SHOWN

PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.

D. Falls within JEDEC MO-153

DGV (R-PDSO-G**)

24 PINS SHOWN

PLASTIC SMALL-OUTLINE



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15 per side.

D. Falls within JEDEC: 24/48 Pins – MO-153 14/16/20/56 Pins – MO-194

DW (R-PDSO-G20)

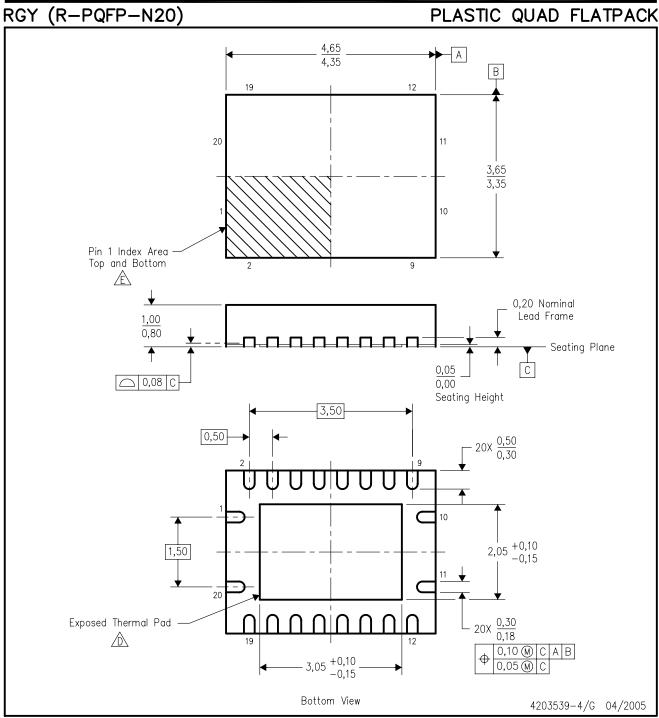
PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-013 variation AC.





NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. QFN (Quad Flatpack No-Lead) package configuration.
- The package thermal pad must be soldered to the board for thermal and mechanical performance.

Pin 1 identifiers are located on both top and bottom of the package and within the zone indicated. The Pin 1 identifiers are either a molded, marked, or metal feature.

F. Package complies to JEDEC MO-241 variation BC.

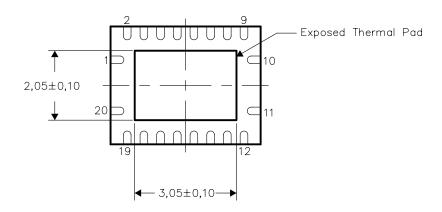


THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No—Lead (QFN) package and its advantages, refer to Application Report, Quad Flatpack No—Lead Logic Packages, Texas Instruments Literature No. SCBA017. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.

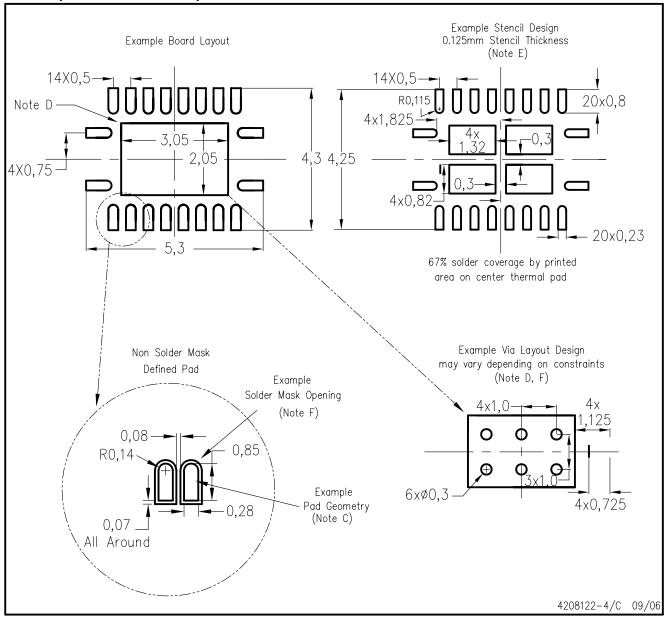


Bottom View

NOTE: All linear dimensions are in millimeters

Exposed Thermal Pad Dimensions

RGY (R-PQFP-N20)



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat—Pack Packages, Texas Instruments Literature No. SCBA017, SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com https://www.ti.com.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.



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